

5/43

DART AEROSPACE LTD	Work Order:	24393
Description: Window, Inside	Part Number:	D2214
Drawing: D2214 Rev. B	Qty:	2

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.10.04	2
2	METAL	Cut window 8.5" x 13.5" from clear lexan 1/8" thick Batch <u>M17379</u>	SAD	05/11/06	2
3	METAL	Drill 5/32" (.156) Dia. holes as per Template DT 8223 6 Holes	SAD	05/11/06	2 PTO
4	STORES	Pick: Qty Part Number Description Batch 2 D2728-1 DART logo B24015 44" D2462 Seal B22749	SAD	05/11/06	2
5	METAL	Cut D2462 Seal to length and Install around edge	SAD	05/11/06	2
6	METAL	Transfer holes through seal	SAD	05/11/06	2
7	METAL	Attach small DART logo labels D2728-1 as per template DT 8223	SAD	05/11/06	2
8	QC	Inspect Level 5	J	05/11/06	2
9	METAL	Wrap window in celophane wrap	DL	05/11/09	2
10	STORES	Wrap in Foam Identify and Stock Loc. 217	L	05/11/08	2 CD
11	EXPEDITING	Close W/O Cost / Part Sur 05/12/02	G	05/12/01	2

Rev	Date	Change	Revised By	Approved
A	94.03.21			
B	98.04.15	Format, Moved inspection point	KB	
C	99.04.29	Added New Jlg and Part Numbers	DM	DM

RELEASED
DM 99.04.30





UNDER REVIEW


03.02.26 RF


PER D350-567-011

Final 02.12.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 24393		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/06	3	one was scrap because the holes were not over tolerance in wrong location.		Scrap & destroy. Replace	SAD	 05-11-10		 05-11-06

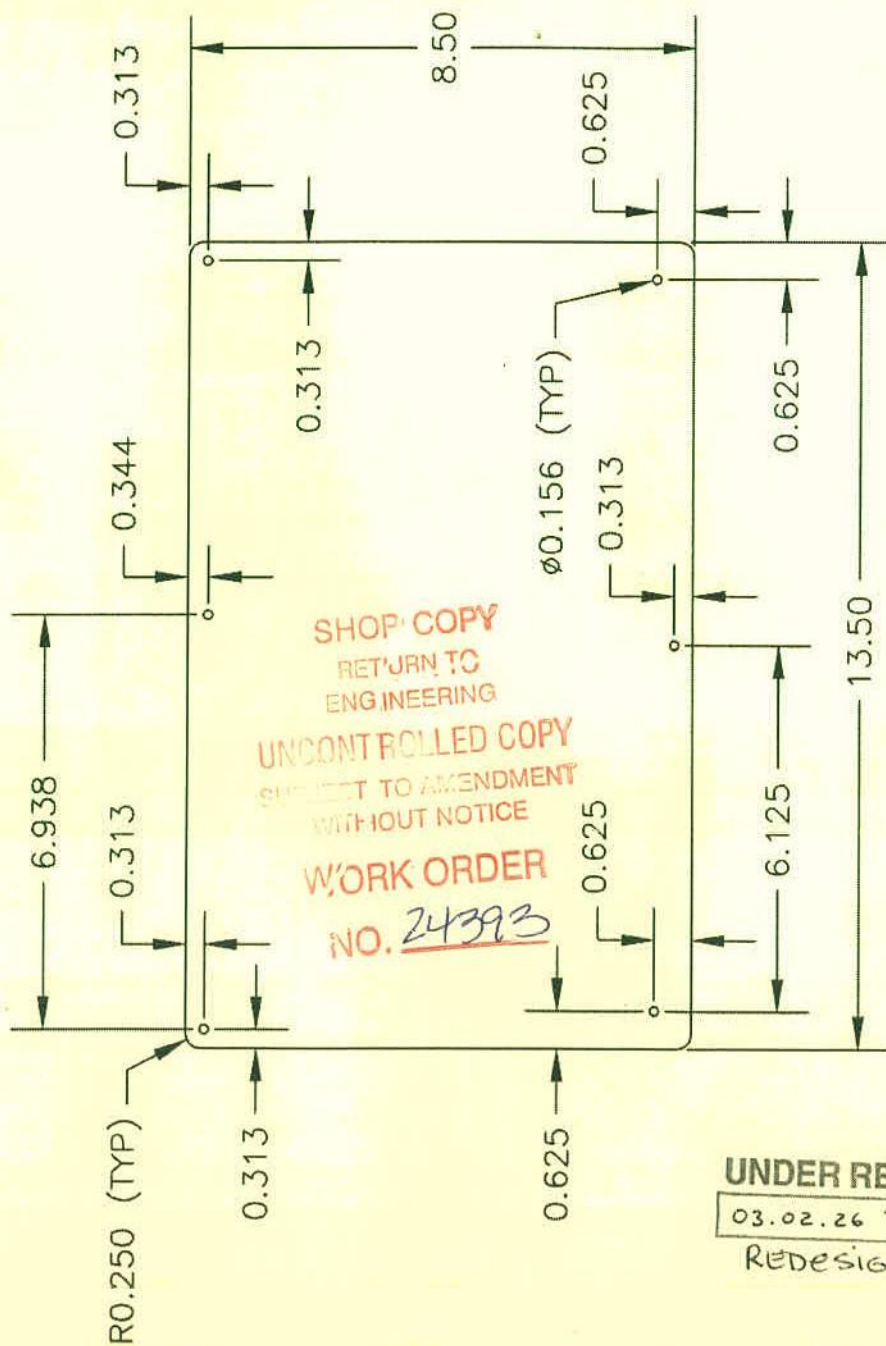
Part No: D2214 PAR #: N/A Fault Category: Prod / FAB ASS ^{med & small} NCR: Yes ☒ No ☐ DQA:  Date: 05/12/01

NOTE: Date & initial all entries QA: N/C Closed:  Date: 05-12-01

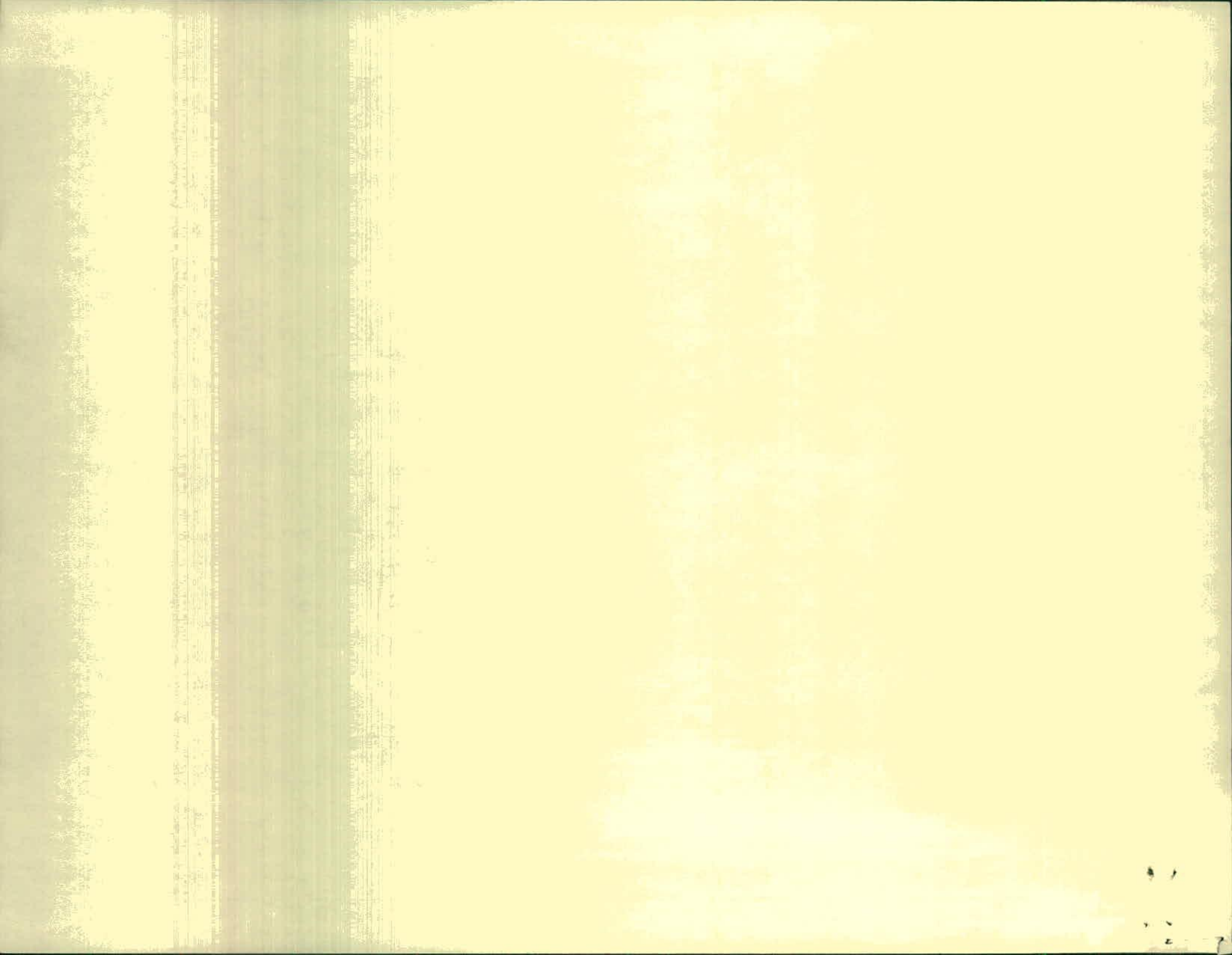
H:\forms\Quality Assurance\approved forms\NCR\WO revC

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED KE	DRAWING NO. D2214	REV. B SHEET 1 OF 1
DATE 99.03.10		TITLE WINDOW	SCALE 1:3
A	94.02.09	NEW ISSUE	
B	99.03.10	UPDATE DIMENSION AND TEMPLATE	

RELEASED
99.03.10 KE

MATERIAL: 1/8 CLEAR POLYCARBONATE
MANUFACTURE FROM TEMPLATE DT8223 (DIMENSIONS ARE FOR REF. ONLY)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No : 0024393
Project Name : D2214
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D2214
Description : Window, Inside
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-03-05
Est Finish Date : 10-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00